

Intelligent Multiscale & Multifunctional Manufacturing Technologies

Artificial Intelligence, Machine learning, Additive Manufacturing, Micro/nano fabrication

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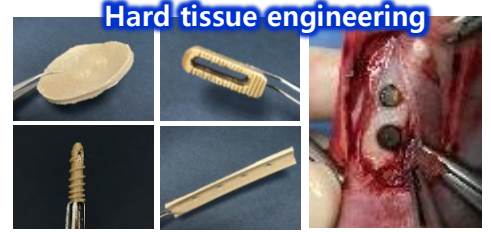
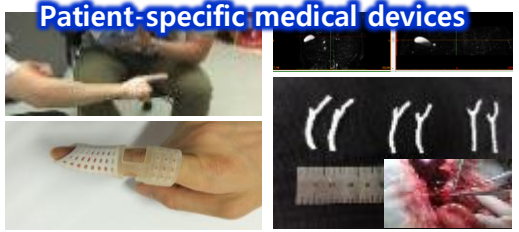
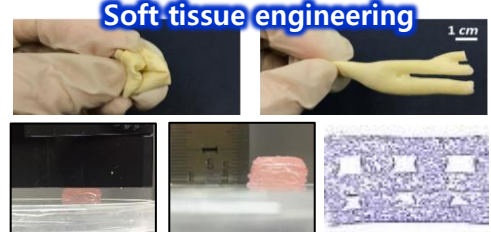
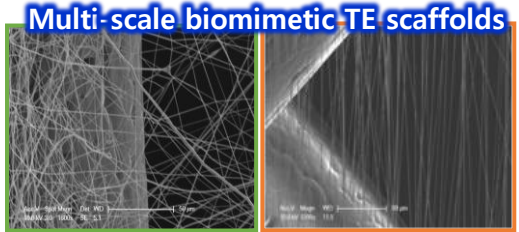
- Additive manufacturing
- Lithographic patterning
- Thin-film deposition

Multiscale/Multimaterial Fabrication

- 3D, 2D printing process
- Electrohydrodynamic jetting
- Leaching, Replicating process

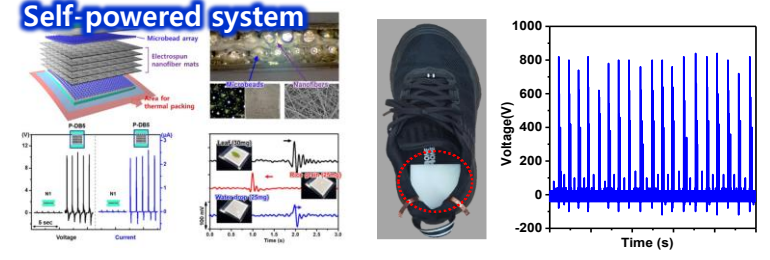
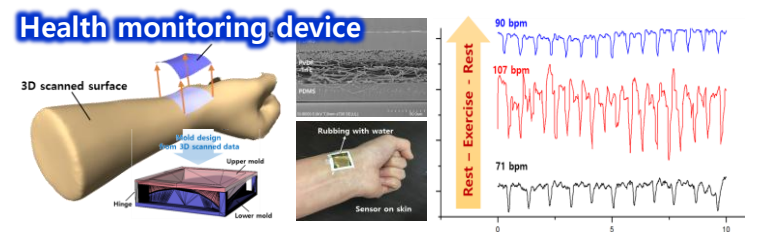
1 Tissue Engineering / Implantable Biomedical Device

- Multiscale tissue engineering scaffold via 3D printing and electrospinning
- Patient-specific medical device based on medical imaging of CT/MRI
- Soft/Hard tissue engineering based on mechanical biocompatibility



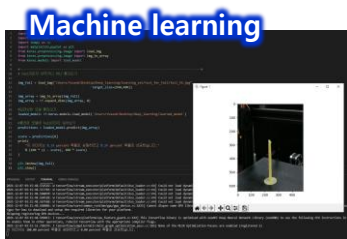
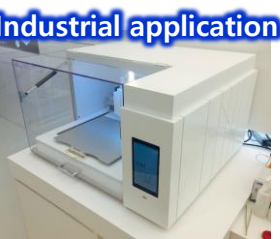
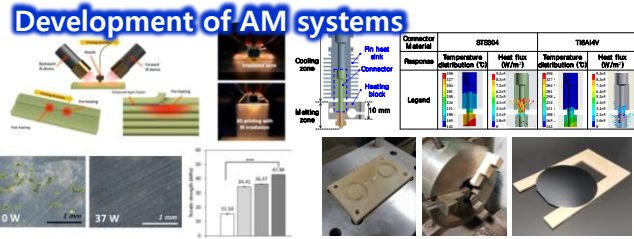
2 Wearable Electronics / Health monitoring device

- Flexible physical sensor for pulse monitoring
- 3D customized interface for wearable device
- Self-powered system using piezo/triboelectricity

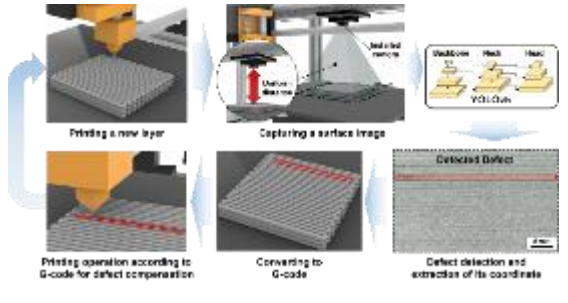


3 Process Development

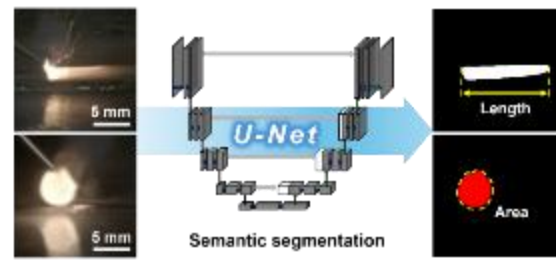
- Development of AM
- Industrial applications
- 4DP & Machine learning



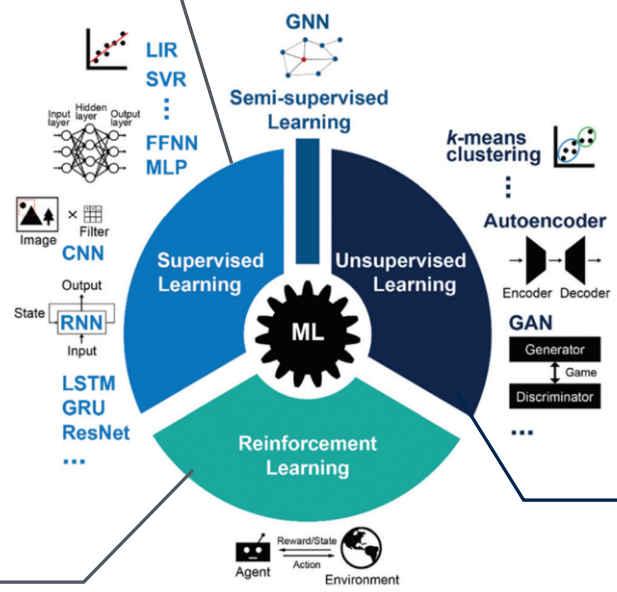
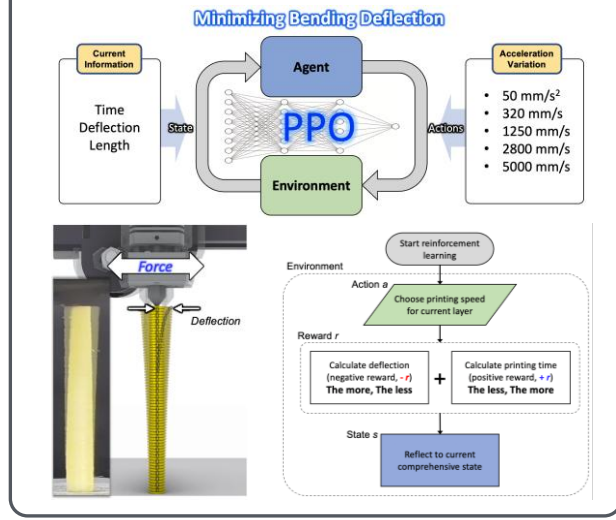
Object Detection (YOLO, etc.)



Semantic segmentation (U-Net, etc.)



Reinforcement learning (PPO, etc.)



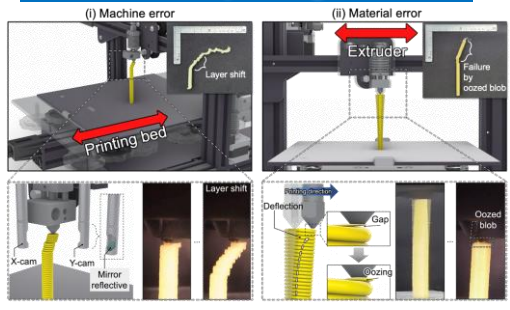
Anomaly detection (VAE, etc.)



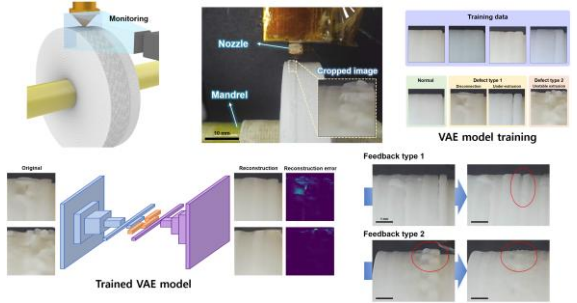
AI-assisted manufacturing processes

AI-assisted manufacturing with autonomous defect detection and correction

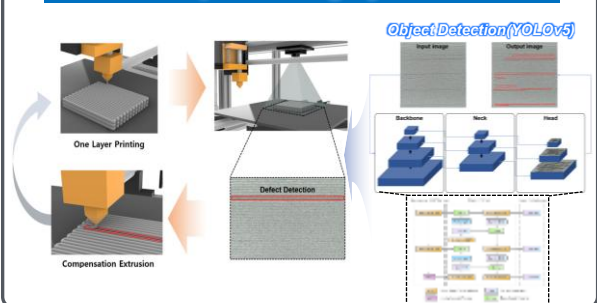
Image-based anomaly detection With VAE-deep learning model



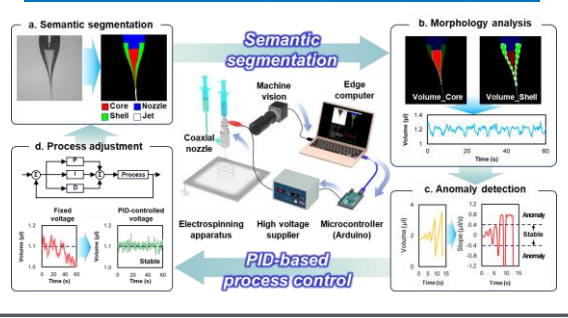
Anomaly detection and feedback system in additive lathe process with VAE-DL model



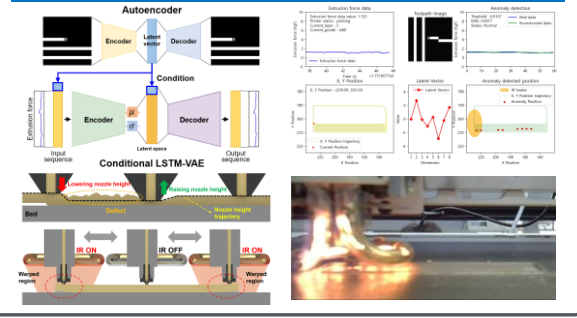
In-situ selective defect correction in MEX process using object detection



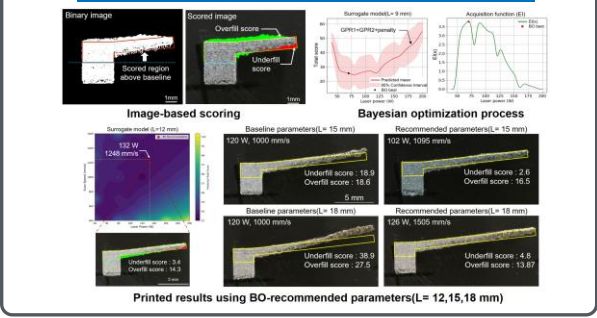
Semantic segmentation for realtime process control in electrohydrodynamic printing



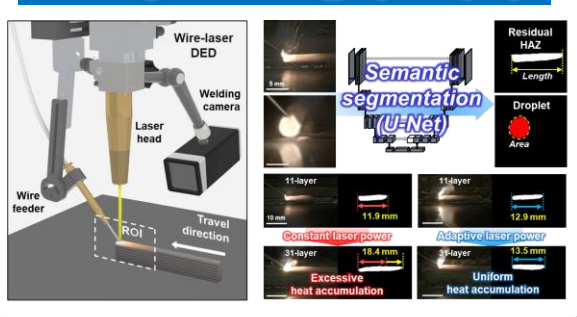
Digital twin system with feedback strategy using conditional LSTM-VAE model



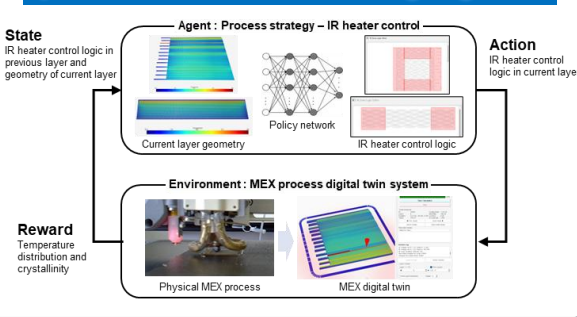
Autonomous setting of process parameters using Bayesian optimization



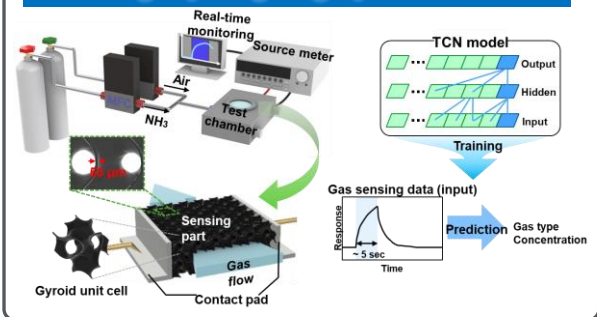
Semantic segmentation for real-time process monitoring in directed energy deposition(DED)



Reinforcement learning based process strategy optimization in material extrusion using a digital twin

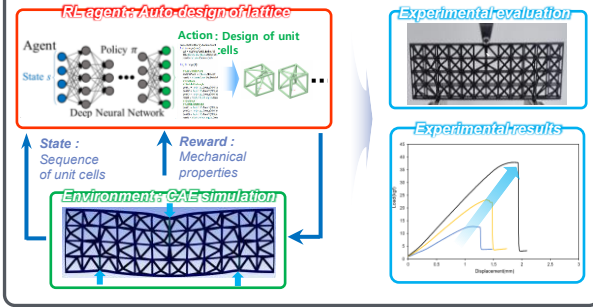


Gas sensor fabrication with high surface-to-volume ratio using 3D printing and gas prediction with TCN

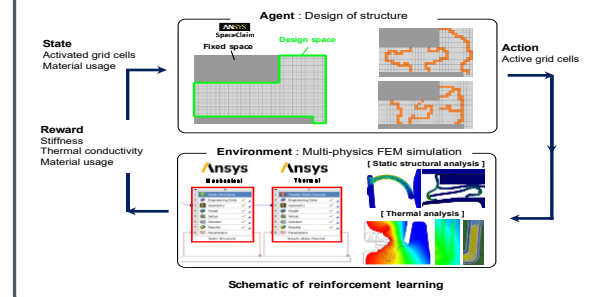


AI-assisted design optimization with autonomous adjustment of geometry parameters

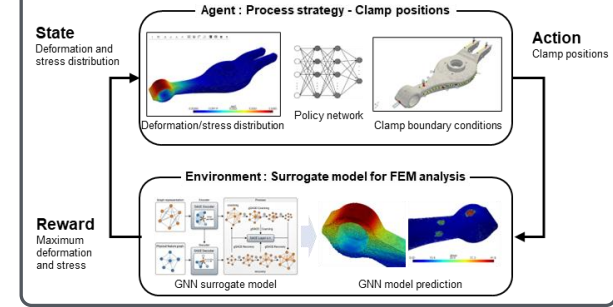
Reinforcement learning based lattice design for optimized performance



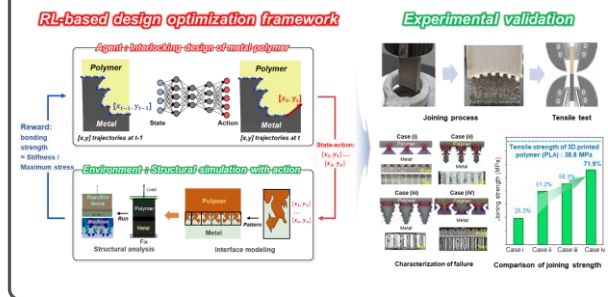
Design optimization via reinforcement learning and multi-physics FEA



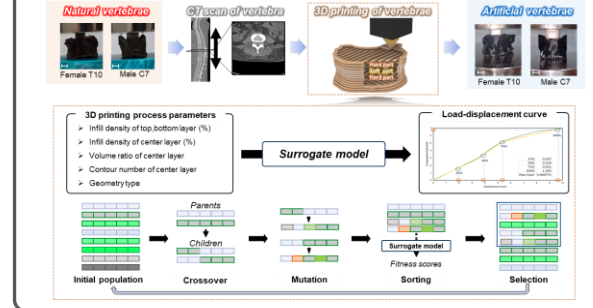
Reinforcement learning based clamp position optimization in machining process



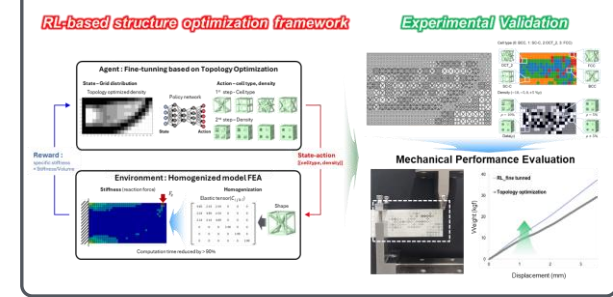
Reinforcement learning-based design of interlocking interfaces of metal-polymer parts



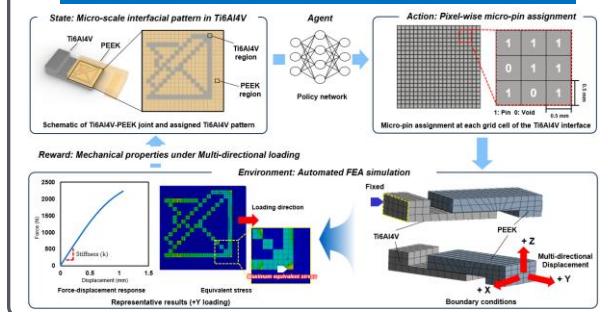
Machine learning-based design of 3D-printed artificial vertebrae for evaluation of spinal implant



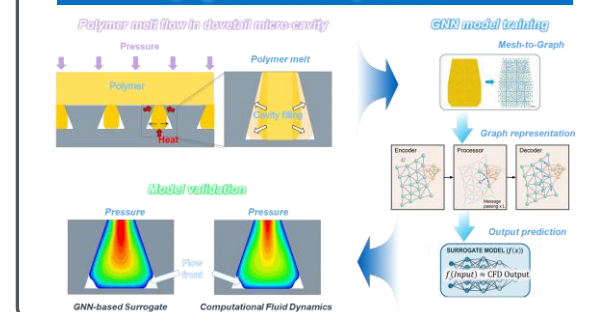
Reinforcement learning based fine-tuning for lattice structure optimization



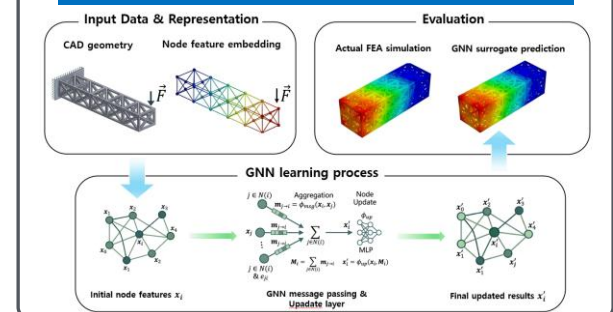
Reinforcement learning for Interfacial Pattern Optimization under Multi-Directional Loading



GNN-based surrogate model for polymer melt flow prediction

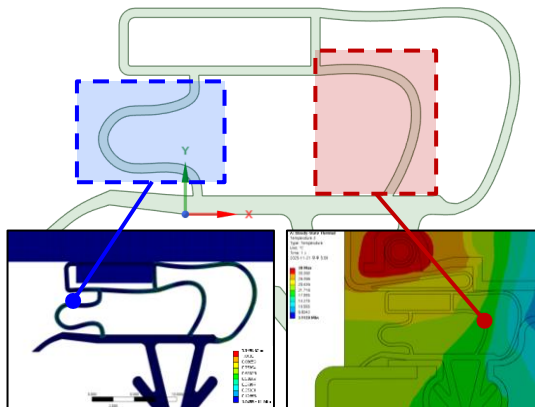


GNN-based surrogate model for Lattice structure

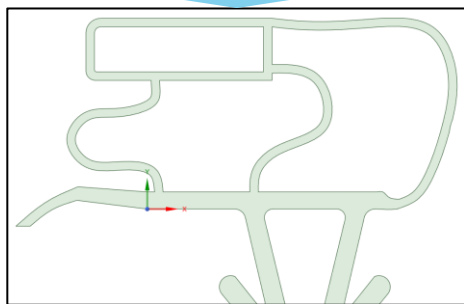
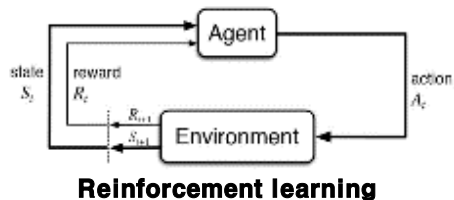


AI-based industrial applications

Thermal/Mechanical design (Home appliance parts)



AI-based design optimization



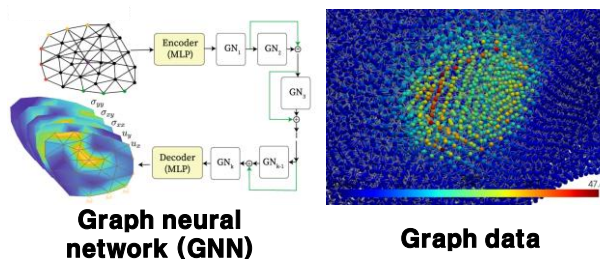
Optimization for parametric design of gasket shape

Process optimization (Automotive component manufacturing)



Automobile part machining process

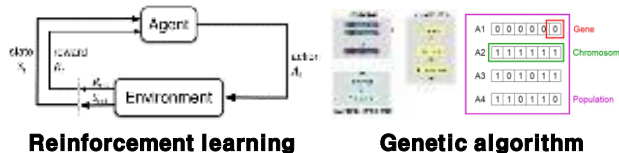
Graph data-based analytic surrogate model



Machining condition ↑

Reward calculation ↓

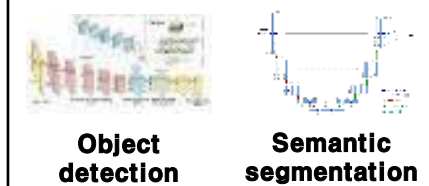
AI-based optimization



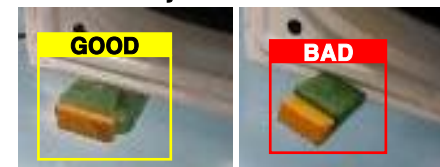
Process monitoring (Automotive production)



Vision-AI



Object detection



Semantic segmentation



INTELLIGENT MULTISCALE & MULTIFUNCTIONAL MANUFACTURING (IM³) LAB.

AI-assisted manufacturing with autonomous defect detection and correction

This diagram illustrates three AI-assisted manufacturing processes:

- Image-based anomaly detection With VAE-deep learning model:** Shows a process flow from 'Deep learning (VAE) for normal distribution (NMF)' to 'Anomaly detection' and 'Defect correction'.
- Anomaly detection and feedback system in additive lathe process with VAE-OL:** Shows a 'Lathe process' with 'Anomaly detection' and 'Feedback system'.
- In-situ Selective Defect Compensation in MEX Process using Object Detection:** Shows 'Object detection' leading to 'Defect compensation'.
- Semantic segmentation for automatic voltage control in electrospinning:** Shows 'Electrospinning' with 'Semantic segmentation' and 'Voltage control'.
- Realtime monitoring in wire-based welding and DED using U-Net:** Shows 'Wire-based welding' with 'Realtime monitoring' and 'U-Net'.

AI assisted design optimization with autonomous selection of geometry parameters

This diagram illustrates three AI-assisted design optimization processes:

- Reinforcement learning based lattice design for optimized performance:** Shows 'Lattice design' with 'Reinforcement learning' and 'Optimized performance'.
- Design optimization via reinforcement learning and multi-physics FEA:** Shows 'Design optimization' with 'Reinforcement learning' and 'Multi-physics FEA'.
- Reinforcement learning with FEA for design of 3D printed composites:** Shows '3D printed composites' with 'Reinforcement learning' and 'FEA'.

ANNOUNCEMENTS

■ 연구분야

- AI 기반 제조공정 결함검출/개선, 생산성 향상 및 지능화 공정개발
- AI 기반 지능형 최적설계 기술
- 다중소재/다중스케일 적층제조 공정개발 및 산업응용
- 방위산업/바이오/의료/자동차/항공우주 등 산업활용 적응제조기술
- 나노/바이오소재 기반 센서 제조기술

※ 대학원생, 학부연구생 문의 및 면담 (박석희 교수, selome815@pusan.ac.kr)